Dart Aerospace Ltd. Friday, 12/12/2008 10:11:49 AM Jean-Luc Menard **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : BUSHING Job Number : 44039 **Estimate Number** : 10167 P.O. Number Part Number : D2526 This Issue : 12/12/2008 S.O. No. : **Drawing Number** D2526 REV A Prsht Rev : NC **Project Number** : N/A First Issue : 11 : MACHINED PARTS Туре **Drawing Revision** : A : 39804 **Previous Run** Material Written By Due Date : 19/12/2008 Qty: 50 Um: Each Checked & Approved By Comment C 05.04.29 : Est Reformat, made on cobra KJ/RF Est Rev:D Fixed Typo 08-07-08 JLM Verified By:EC **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: 1.0 M304R500 304 SS roundbar .500 Comment: Qty.: 0.1465 f(s)/Unit Total: 7.3238 f(s) Machine as per Folio FA257 and Dwg D2526 Material: AISI 304+ Round Bar Ø0.500" (M304R0.500) Identify for D2526 Batch: M 108915 2.0 HARDINGE Comment: HARDINGE CNC LATHE SMALL 1-Turn Blank as per Dwg D2526 \$ 08/12/13 2-Deburr 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK Comment: SECOND CHECK 5.0 PACKAGING 1 PACKAGING RESOURCE

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:____



Date:

Friday, 12/12/2008 10:11:49 AM

User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 44039

Part Number: D2526

Job Number:

Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

08/12/15 4

Job Completion



U 8/12-15

DART AEROSPACE LTD	Work Order:	44039
Description: Bushing	Part Number:	D2526
Inspection Dwg: D2526 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.550	+/-0.010	1.552				
Ø0.500	+0.006/-0.001	8.499				
Ø0.257	+0.006/-0.001	1.552 8.499 8.259				

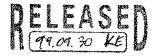
Measured by:	ml.	Audited by:	J.F.	Prototype Approval:	N/A
Date:	68/12/12	Date:	08/12/14	Date:	N/A

Rev	Date	Change	Revised by Approved
Α	06.09.01	New Issue	KJ/JLM A





B WILLIAMS	drawn by B WILLIAMS	VICTORIA INTERNA	ROSPACE LTD ATTOMAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV.	Ä
Bw	KE	D2526	SHEET 1 OF	1
DATE		TITLE	SCA	LE
95.12.22		BUSHING	1	1:1



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40.257	

MATERIAL: 304/316 SS